



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7 : E21B 7/06, 29/06		A1	(11) International Publication Number: WO 00/58594 (43) International Publication Date: 5 October 2000 (05.10.00)
(21) International Application Number: PCT/GB00/01162 (22) International Filing Date: 24 March 2000 (24.03.00)		(81) Designated States: CA, NO, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(30) Priority Data: 9907116.9 26 March 1999 (26.03.99) GB		Published <i>With international search report.</i>	
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(54) Title: WHIPSTOCK CASING MILLING SYSTEM

(57) Abstract

This invention relates to a whipstock casing milling system and, more particularly, to such a system in which a window mill is secured to a whipstock so that the system may be run into a well, set and operated to open a window in a casing during a single trip. The milling system of the present invention comprises a protrusion (B) provided on the whipface of the whipstock wherein the protrusion (B) forms an extension of a relatively steep ramp surface (45) of the whipface so as to reduce damage to said surface (45) at a juncture (A) of said surface (45) with a relatively shallow ramp surface or parallel surface (46) during use of the system. The protrusion (B) thereby avoids an undercutting of a casing and a thinning of the whipstock.

